

STANDARD EQUIPMENT

ENGINE

- Engine, MITSUBISHI D04FR-KDP2TAAC, Diesel engine with turbocharger and intercooler
- Automatic engine deceleration
- Batteries (2 x 12V 96Ah)
- Starting motor (24V 5 kW), 50 amp alternator
- Removable clean-out screen for radiator
- Automatic engine shut-down for low engine oil pressure
- Engine oil pan drain valve
- Double element air cleaner
- CONTROL ■ Working mode selector (H-mode and S-mode)
- **SWING SYSTEM & TRAVEL SYSTEM**
- Swing rebound prevention system
- Straight propel system
- Two-speed travel with automatic shift down
- Sealed & lubricated track links
- Grease-type track adjusters
- Automatic swing brake

HYDRAULIC

- Arm regeneration system
- Aluminum hydraulic oil cooler
- MIRRORS & LIGHTS ■ Two rearview mirrors
- Two front and two rear working lights
- Swing flashers

CAB & CONTROL

- Two control levers, pilot-operated
- Tow eyes
- Horn, electric
- Integrated left-right slide-type control box
- Cab, all-weather sound suppressed type
- Ashtray
- Cigarette lighter
- Cab light (interior)
- Coat hook
- Luggage tray
- Large cup holder
- Detachable two-piece floor mat
- 7-way adjustable suspension seat
- Retractable seatbelt
- Headrest
- Handrails
- Heater and defroster
- Intermittent windshield wiper with double-spray washer
- Skylight
- Tinted safety glass
- Pull-type front window and removable lower front window
- Easy-to-read multi-display monitor
- Automatic air conditioner
- Emergency escape hammer

OPTIONAL EQUIPMENT

- Wide range of buckets
- Various optional arms
- Wide range of shoes

- Front-quard protective structures
- Additional hydraulic circuit

Note: Standard and optional equipment may vary. Consult your KOBELCO dealer for specifics.

Note: This catalog may contain attachments and optional equipment that are not available in your area. And it may contain photographs of machines with specifications that differ from those of machines sold in your areas. Please consult your nearest KOBELCO distributor for those items you require. Due to our policy of continuous product improvements all designs and specifications are subject to change without advance notice. Copyright by **KOBELCO CONSTRUCTION MACHINERY CO., LTD.** No part of this catalog may be reproduced in any manner without notice.

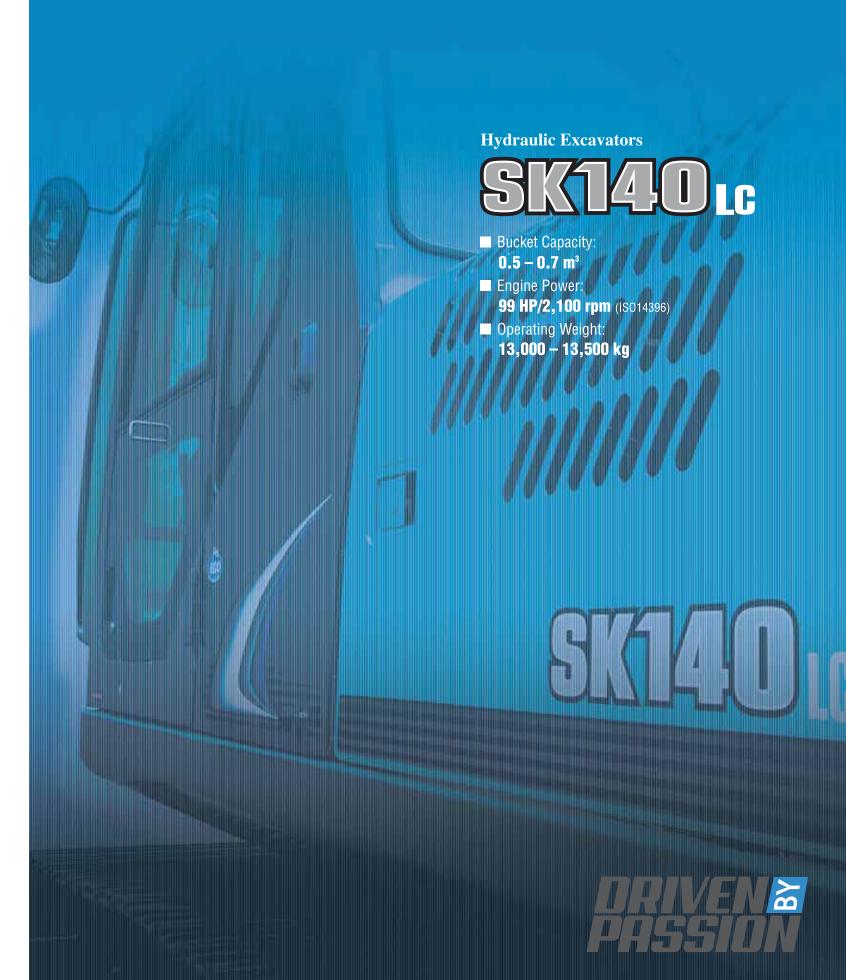
KOBELCO CONSTRUCTION MACHINERY U.S.A. INC.

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SK140LC-Tier 3





Efficient Performance!

Popular for its outstanding productivity and fuel economy



■ Fuel Consumption*

decrease in fuel consumption even when performing more work volume. (S-mode)



Work Volume*

increase in work volume using the same amount of fuel. (S-mode)

"Top-Class" Powerful Digging

*Max. arm crowding force:

6,567 kgf

*Max. bucket digging force:

9,188 kgf

Powerful Travel

Travel Speed:

5.6/3.4 km/h

Drawbar pulling force:

14,174 kgf

Greater Swing Power, Shorter Cycle Times

Swing torque:

40.0 kN-m

Swing speed:

11.0 min⁻¹

Significant Extension of Continuous Working Hours

The combination of a large-capacity fuel tank and excellent fuel efficiency delivers an impressive 37 %* increase in continuous operation hours.



Fuel tank: 275 L

Photos in this catalog are the optional specs with 0.57 m³ bucket, 700 mm shoes,

Rigorous inspections for pressure loss are performed on all

components of the hydraulic piping, from the spool of the

control valve to the connectors. This regimen, combined with

the use of a new, high-efficiency pump, cuts energy loss to a

3E Technology New Hydraulic System

N&B piping, and rock guard.

minimum

Light Lever Operation

Lighter levers mean less operator fatigue over long hours of operation.



3E Technology **Next-Generation Electronic Engine Control**

The high-pressure, common-rail fuel-injection engine features a cooled EGR (Exhaust Gas Recirculation) device that lowers the air intake temperature to keep the oxygen concentration down. The multiple injection system features adjustable control to maximize fuel efficiency and provides powerful medium/lowspeed torque. The result is a highly fuel-efficient engine that greatly reduces emissions of PM (Particulate Matter) and NOx into the atmosphere.





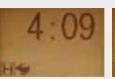
3E Technology Total Tuning Through Advanced ITCS Control

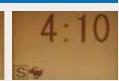
The next-generation engine control is governed by a new version of ITCS, which responds quickly to sudden changes in hydraulic load to ensure that the engine runs as efficiently as possible with a minimum of wasted output.

1165 ITCS (Intelligent Total Control System)

is an advanced, computerized system that provides comprehensive control of all machine functions.

Simple Select: Two Digging Modes







For heavy duty when a higher performance level is required.



For normal operations with lower fuel consumption.

N&B (crusher and breaker)

The operator selects the desired mode from inside the cab, and the selector valve automatically configures the machine accord-

Attachment Mode Selector Switch

There's a choice of three different attachment functions, to accommodate bucket, crusher or breaker, and the desired attachment mode can be selected with a switch, which automatically configures the selector valve. All attachment modes can be used in either S-mode or H-mode.



Seamless, Smooth Combined Operations

The SK machines have inherited the various systems that make inching and combined operations easy and accurate, with further refinements that make a good thing even better. Leveling and other combined operations can be carried out with graceful ease.

- Electronic Active Control System
- Arm regeneration system
- Boom lowering system
- Variable swing priority system
- Swing rebound prevention system

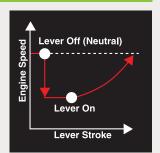
*The value shows results from actual measurements taken by KOBELCO when compared with other KOBELCO 13-ton class machines.

The Value and Quality **Emergency Acceleration (Dial) Permits** Continued Operation in the Unlikely Event of Malfunction of Sturdy Construction! If unexpected trouble is experienced with the ITCS mechatronic control system, the machine can still be **Standardized Attachment Strength** operated using the emergency acceleration system. Digging modes Every part of the attachment features cast or forged compoare also automatically relayed to an nents. Together, the reinforced boom, heavy-duty arm and emergency system so that digging reinforced bucket offer superlative durability and enhanced can continue temporarily until a reliability. service person arrives to repair the primary system. Ventilation Openings for Emergency acceleration tropical temperatures HD arm **Durability That Retains Machine Value** in the Future • Operator's seat covered in durable material High-quality urethane paint Easily repaired bolted hand rails **Reinforced Crawler Shoes** Reinforced upper and lower frames The diameter of the track link The front section of the upper frame and the entire pins has been made a size lower frame are constructed of thicker steel plate. As a larger for even greater strength. result, the durability of the machine body is higher.

Designed for the Environment and the Future!

Automatic Acceleration/Deceleration Function Reduces Engine Speed

Engine speed is automatically reduced when the control lever is placed in neutral, effectively saving fuel and reducing noise and exhaust emissions. The engine quickly returns to full speed when the lever is moved out of neutral. The proportional Deceleration recovery speed smoothly.



Low Noise Level and Mild Sound Quality

The electronically controlled common-rail engine has a unique fuel injection system that runs quietly. Also, the hydraulic pumps have been redesigned to produce a more pleasant sound during pressure relief. In short, the SK series meets all requirements cited in latest standards.

Meets EMC (Electromagnetic Compatibility) Standards in Europe.

Measures have been taken to ensure that the SK machines do not cause electro-magnetic interference.

Photos in this catalog are the optional specs with 0.57 m³ bucket, 700 mm shoes, N&B piping, and rock guard.

"On the Ground" Maintenance!

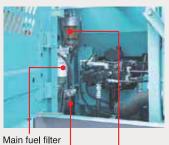
Comfortable "On the Ground" Maintenance



The machine layout was designed with easy inspection and maintenance in mind.

Access through the right side cover

A new fuel filter system has been installed that can handle the most punishing conditions. It now has a pre-filter (with built-in water separator), an ultra-fine 4-micron main filter, and an additional third filter, to ensure complete removal of dust and other impurities in the fuel.



Third filter



Pre-fuel filter

(with built-in water separators)

Quick Oil Drain Valves for Quick Maintenance



A quick drain valve, which requires no tools, is provided as standard equipment.



To facilitate fuel tank cleaning, the fuel drain valve fitted with a flange on the bottom.

More Efficient Maintenance Inside the Cab



 Detachable twopiece floor mat with handles for easy removal. A floor drain is located under the



 Easy-access fuse box differentiated fuses, easy to locate malfunctions.



can be easily removed without tools for cleaning.



checked while standing on the ground.



box can hold up to three pails.



● Air conditioner filter ● Hour meter can be ■ Large-capacity tool ● Special crawler frame design is easily cleaned of mud

Photos in this catalog are the optional specs with 0.57 m³ bucket,

700 mm shoes, and N&B piping.

Access through the left side cover

Parallel Cooling Units Are Easy to Clean



Highly Durable Super-fine Filter



The high-capacity hydraulic oil filter incorporates glass fiber with superior cleaning power and durability. With a replacement cycle of 1,000 hours and a construction that allows replacement of the filter element only, it's both highly effective and highly economical.

Super-fine filter

Double-Element Air Cleaner as Standard



The large-capacity element features a double-filter structure that keeps the engine running clean even in dusty environments.

Air cleaner (double element)

Monitor Display with Essential Information for **Accurate Maintenance Checks**



- Displays only the maintenance information that's needed, when it's needed.
- Self-diagnostic function that provides earlywarning detection and display of electrical system
- Record previous breakdowns, including irregular

Choice of 16 Languages for Monitor Display



With messages including those requiring urgent action displayed in the local language, users in all parts of the world can work with greater peace of mind.

产 充电不良	Lichtmaschine defekt	CHARGE ERROR	CHARGE ERROR
Chinese	German	English	English (US)
ERREUR DE CHARGE	PENGISIAN BATT.	==	ERRORE DI CARICA
French	Indonesian	ISO	Italian
☆ チャージ	ESALAHAN CAS	= 📑 ချာချင်မဝင်ပါ	ERRO DE CARGA
Japanese	Malay	Myanmar(Brumese)	Portuguese
ERROR EN CARGA	= 👬 தவறாக திணித்தல	<u>-</u> ื ไฟไม่ชาร์จ	≘ Sac Điện Bị Lỗi
Spanish	Tamil	Thai	Vietnamese

Designed from the Operator's Point of View





Big Cab Same as Larger Class Machines

The "Big Cab" has the same width and height as the cabs installed on much larger machines. With more space to the front and rear of the operator, it feels more roomy, and the larger area of floor space means greater comfort from the feet up. The operator has plenty of space in front for easy, comfortable operation, with ample foot room.

Excellent Visibility

The wide, open view in front combines with minimized blind spots around the machine for greater onsite safety.



- New "rise-up" wipers keep the view clear and clean
- Broad wiper area improves visibility in bad weather
- \bullet Rearview mirrors mounted both to the right and left improve safety in back
- Rear-mounted mirror eliminates counterweight blind spot

Plenty of Foot Room

Front-to-back foot room in the cab is a comfortable 750 mm. Big travel pedal for operator comfort.

Reduced Vibration for Fatigue-Free Operation

The rigid cab construction and liquid-filled viscous cab mounts minimize cab vibration. In addition, the use of new lower rollers on the crawlers cuts travel vibration in half compared with previous models.

Information Display Prioritizes Visual Recognition



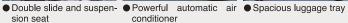
The analog gauge provides information that's easy to read regardless of the operating environment. The information display screen has been enlarged, and a visor is attached to further enhance visibility.



Creating a Comfortable Operating Environment



Seat can be reclined to horizontal position



■Two-speaker FM radio

with station select

Interior design and mate-



One-touch lock release
 Large cup holder simplifies opening and closing the front window

Imagining Possible Scenarios and **Preparing in Advance**

Cab Brackets



The SK140LC has a safety rating equivalent to FOPS level 1. In addition to the standard roof guard, optional front and head guards are available. They can be easily attached with bolts to the standard cab brackets.

Safety Features That Take Various Scenarios into Consideration



 Firewall separates the pump compartment from the engine



Hammer for emergency exit



- Swing flashers/rear working lights
- Thermal guard prevents contact with hot components during engine inspections
- Retractable seatbelt requires no manual adjustment



Photos in this catalog are the optional specs with 0.57 m^o bucket, 700 mm shoes, N&B piping, and rock guard.





Model	MITSUBISHI D04FR-KDP2TAAC	
Type:	Direct injection, water-cooled, 4-cycle diesel engine with turbocharger, intercooler	
No. of cylinders:	4	
Bore and stroke:	102 mm x 130 mm	
Displacement:	4.249 L	
Rated power output	99 HP/2,100 rpm (ISO 14396: 2002)	
	38.2 kgf·m/1,600 rpm (ISO14396:2002)	



Hydraulic System

Pump			
Type:	Two variable displacement pumps +		
,	1 gear pump		
Max. discharge flow:	2 x 130 L/min, 1 x 20 L/min		
Relief valve setting			
Boom, arm and bucket:	34.3 MPa {350 kgf/cm ² }		
Travel circuit:	34.3 MPa {350 kgf/cm²}		
Swing circuit:	28.0 MPa {285 kgf/cm²}		
Control circuit:	5.0 MPa {50 kgf/cm²}		
Pilot control pump:	Gear type		
Main control valves:	8-spool		
Oil cooler:	Air cooled type		



Swing System

Swing motor:	Axial piston motor
Brake:	Hydraulic; locking automatically when the swing control lever is in the neutral position
Parking brake:	Hydraulic brake
Swing speed	11.0 min ⁻¹ {rpm}
Swing torque	40.0 kN·m
Tail swing radius	2,190 mm
Min. front swing radius	2,620 mm



Travel System

Travel motors:	2 x axial-piston, two-step motors
Travel brakes:	Hydraulic brake per motor
Parking brakes:	Oil disc brake per motor
Travel shoes:	46 each side
Travel speed:	5.6/3.4 km/h
Drawbar pulling force:	139 kN {14,200 kgf} (SAE J 1309)
Gradeability:	70 % {35°}



Cab & Control

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V۳	а	u.

All-weather, sound-suppressed steel cab mounted on the silicon-sealed viscous mounts and equipped with a heavy, insulated floor mat.

violeta international oquipped with a neary; mediated neer man
Control
Two hand levers and two foot pedals for travel
Two hand levers for excavating and swing
Electric rotary-type engine throttle



Boom, Arm & Bucket

Boom cylinders:	100 mm x 1,092 mm
Arm cylinder:	115 mm x 1,120 mm
Bucket cylinders:	95 mm x 903 mm



Refilling Capacities & Lubrications

Fuel tank:	275 L	
Cooling system:	14 L	
Engine oil:	18.5 L	
Travel reduction gear:	2 x 2.1 L	
Swing reduction gear:	1.65 L	
Hydraulic oil tank:	101 L tank oil level	
riyaraano on tarik.	172 L hydraulic system	



Attachments

Backhoe bucket and arm combination						
				Backhoe bucke	t	
			Normal digging			
Use						
Bucket capacity	ISO heaped	m³	0.50	0.57	0.70	
	Struck	m³	0.38	0.43	0.50	
Opening width	With side cutter	mm	1,000	1,100	_	
	Without side cutter	mm	900	1,000	1,150	
No. of bucket teeth			5	5	5	
Bucket weight kg		410	400	400		
Campbinettana	2.09 m Short arm		Ø	Ø		
Combinations	2.38 m Standard arm		Ø	⋈	_	

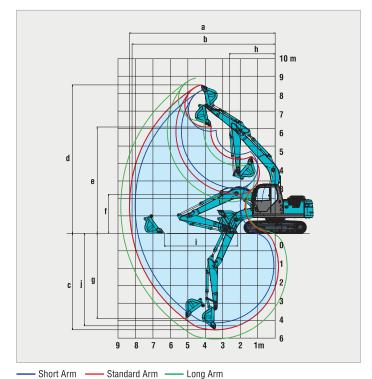
\square Standard \square Recommended \square Earth work digging

Working Ranges

			Oiiit. iii	
Boom	4.68 m			
Range	Short 2.09 m	Standard 2.38 m	Long 2.84 m	
a- Max. digging reach	8.04	8.34	8.78	
b- Max. digging reach at ground level	7.89	8.19	8.64	
c- Max. digging depth	5.23	5.5	5.98	
d- Max. digging height	8.27	8.50	8.81	
e- Max. dumping clearance	5.85	6.09	6.39	
f - Min. dumping clearance	2.53	2.23	1.79	
g- Max. vertical wall digging depth	4.68	4.88	5.55	
h- Min. swing radius	2.61	2.62	2.75	
i - Horizontal digging stroke at ground level	3.59	4.21	4.70	
j - Digging depth for 2.4 m (8') flat bottom	4.97	5.29	5.79	
Bucket capacity ISO heaped m ³	0.57	0.50	0.38	

Digging Force (ISO 6015)

Digging Force (ISO 6015)			Unit: kN (tf)
Armle ngth	Short 2.09 m	Standard 2.38 m	Long 2.84 m
Bucket digging force	89.2 {9.1}	90.1 {9.2}	89.3 {9.1}
Arm crowding force	71 9 {7 3}	64 4 (6 6)	58 1 (5 9)

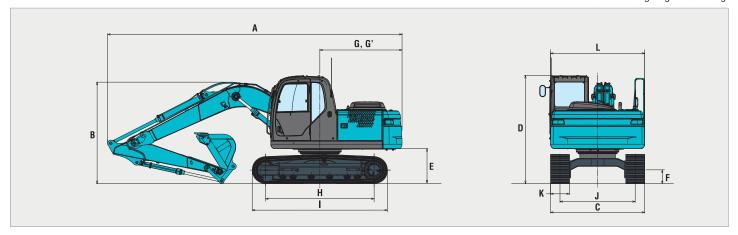


Dimensions

	Arm length	Short 2.09 m	Standard 2.38 m	Long 2.84 m
Α	Overall length	7,810	7,790	7,790
В	Overall height (to top of boom)	2,730	2,710	3,080
C	Overall width	2,490	2,490	2,490
D	Overall height (to top of cab)	2,870	2,870	2,870
Ε	Ground clearance of rear end*	910	910	910
F	Ground clearance*	440	440	440

				Unit: mm
G	Tail swing radius	2,190	2,190	2,190
G'	Distance from center of swing to rear end	2,180	2,180	2,180
Н	Tumbler distance	3,040	3,040	3,040
1	Overall length of crawler	3,750	3,750	3,750
J	Track gauge	1,990	1,990	1,990
K	Shoe width		500/600/700	
L	Overall width of upperstructure	2,490	2,490	2,490

* Without including height of shoe lug.

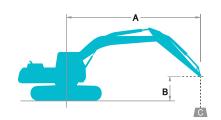


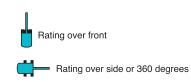
Operating Weight & Ground Pressure In standard trim, with standard boom, 2.38 m arm, and 0.5 m³ ISO heaped bucket.

Shaped			Triple grouser shoes (even height)	
Shoe width	mm	500	600	700
Overall width	mm	2,490	2,590	2,690
Ground pressure	kPa {kgf/cm²}	39 {0.40}	33 {0.34}	28 {0.29}
Operating weight	kg	13,000	13,300	13,500



14





A: Reach from swing centerline to arm tip

B: Arm tip height above/below ground C: Lifting capacities in kilograms

Bucket: without bucket

Max. discharge pressure: 34.3 MPa {350 kgf/cm²}

SK140L	C	Standard Arm: 2.38 m Bucket: without Shoe: 600 mm										
	А	1.5	5 m	3.0	D m	4.	5 m	6.	0 m	At max. ı	each	
В		<u> </u>						1				Radius
6.0 m	kg					*3,250	*3,250			*1,830	*1,830	5.47 m
4.5 m	kg					*3,530	*3,530	*3,260	2,360	*1,690	*1,690	6.44 m
3.0 m	kg			*6,290	*6,290	*4,380	3,530	3,560	2,280	*1,680	*1,680	6.96 m
1.5 m	kg			*5,630	*5,630	5,350	3,270	3,450	2,180	*1,770	1,690	7.11 m
G. L.	kg			*6,080	5,580	5,150	3,100	3,350	2,090	*1,980	1,720	6.93 m
-1.5 m	kg	*5,200	*5,200	*9,150	5,580	5,090	3,050	3,330	2,070	*2,420	1,910	6.40 m
-3.0 m	kg	*8,950	*8,950	*7,840	5,710	5,160	3,100			*3,530	2,450	5.39 m

SK140L	C	Short Arm: 2.09 m Bucket: without Shoe: 600 mm										
	Α	1.5	5 m	3.0) m	4.	5 m	6.	0 m	At max. r	each	
В		-		<u> </u>		<u> </u>						Radius
6.0 m	kg					*3,500	*3,500			*2,500	*2,500	5.07 m
4.5 m	kg					*3,720	3,650	*2,950	2,270	*2,300	2,190	6.11 m
3.0 m	kg			*6,800	6,300	*4,530	3,410	3,480	2,200	*2,310	1,850	6.65 m
1.5 m	kg					5,230	3,150	3,370	2,100	*2,460	1,730	6.81 m
G. L.	kg			*5,700	5,440	5,050	3,000	3,280	2,020	*2,800	1,760	6.63 m
-1.5 m	kg	*5,630	*5,630	*8,760	5,490	5,010	2,970	3,280	2,020	3,230	1,990	6.06 m
-3.0 m	kg			*7,270	5,650	*4,940	3,060			*4,230	2,680	4.98 m

SK140LC Long Arm: 2.84 m Bucket: without Shoe: 600 mm														
	Α	1.5	5 m	3.0	m	4.5	5 m	6.0) m	7.5	m	At max	. reach	
В		1	-	1		Radius								
7.5 m	kg											*2,070	*2,070	4.49 m
6.0 m	kg							*1,870	*1,870			*1,710	*1,710	6.04 m
4.5 m	kg							*3,050	2,370			*1,590	*1,590	6.93 m
3.0 m	kg			*5,280	*5,280	*3,920	3,550	*3,390	2,270			*1,580	*1,580	7.41 m
1.5 m	kg			*8,100	5,900	*4,990	3,260	3,420	2,150	*1,950	1,520	*1,660	1,500	7.55 m
G. L.	kg			*6,310	5,500	5,110	3,050	3,300	2,040			*1,830	1,510	7.39 m
-1.5 m	kg	*4,450	*4,450	*8,650	5,440	5,010	2,960	3,250	1,990			*2,180	1,660	6.89 m
-3.0 m	kg	*7,530	*7,530	*8,330	5,530	5,030	2,990					*2,970	2,050	5.96 m
-4.5 m	kg			*5,920	5,800							*3,780	3,340	4.34 m

- Notes:

 1. Do not attempt to lift or hold any load that is greater than these lift capacities at their specified lift point radius and heights. Weight of all accessories must be deducted from the above lift capacities.
- 2. Lift capacities are based on machine standing on level, firm, and uniform ground. User must make allowance for job conditions such as soft or uneven ground, out of level conditions, side loads, sudden stopping of loads, hazardous conditions, experience of personnel, etc.
- 3. Arm tip pin is defined as lift point.

- The above lifting capacities are in compliance with ISO 10567. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Lifting capacities marked with an asterisk (*) are limited by hydraulic capacity rather than tipping load.
 Operator should be fully acquainted with the Operator's and Maintenance Instructions before operating this machine. Rules for safe operation of equipment should be adhered to
- at all times.

 6. Lift capacities apply to only machine as originally manufactured and normally equipped by KOBELCO CONSTRUCTION MACHINERY CO., LTD.