

# KOBELCO

## SK220XD<sup>LC</sup>

SK220XDLC-10

■ Bucket Capacity :

0.80 - 0.93m<sup>3</sup> (ISO heaped)

■ Engine Power :

118kW / 2,000 min<sup>-1</sup>  
(ISO 14396)

■ Operating Weight :

22,200 - 22,700 kg



*We Save You Fuel*  
Achieving a Low-Carbon Society



# Power Meets Efficiency

In line with KOBELCO's concept of mining-friendly construction machinery that will work long and hard on any site on the planet, the rugged machine body is newly designed, and comprehensive reinforcement makes the attachment more robust.


It all adds up to KOBELCO's toughest ever mining excavator.

The latest hydraulics technology delivers both high-powered output and lower fuel consumption.

As the 10th generation model of KOBELCO's SK series, the SK220XDLC meets the needs of the most punishing mining sites with a performance that simply astounds.







Increase in  
productivity  
means  
"Power"

**16%\***  
Higher fuel Saving  
means  
"Efficiency"

\*in H-mode compared to H-mode on the SK210HDL-8



# Even stronger attachment

Reinforced arm exhibits strength

Thick steel plate **NEW**



Arm top

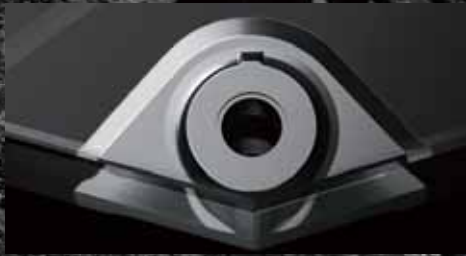


Arm foot

Thickness of steel plate has been increased.

Base plate thickness has been increased.

Modified Foot Boss Shape **NEW**



The arm foot boss shape has been modified and improved to distribute stress, delivering more strength for tasks like digging next to a wall.

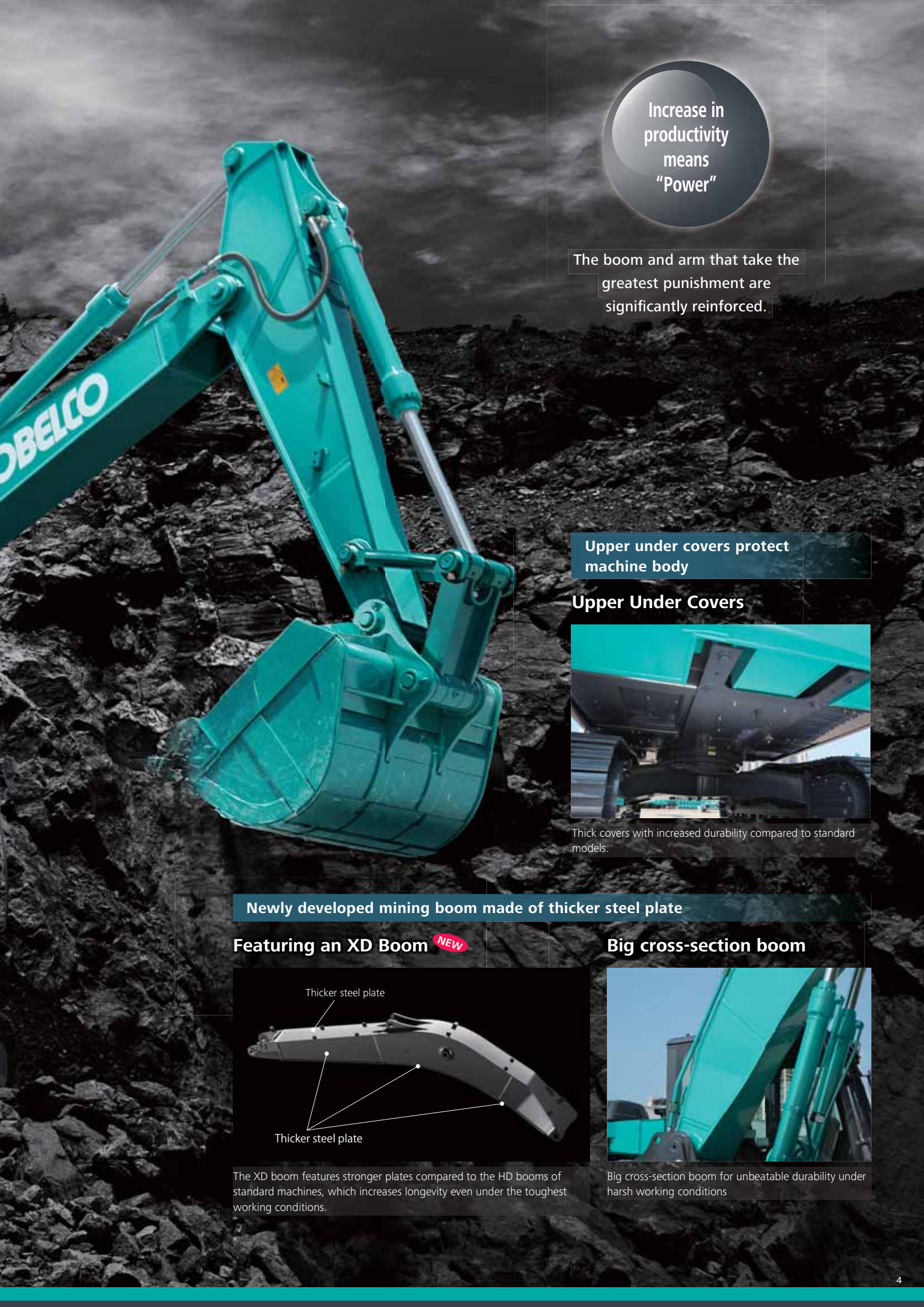


Rock Guards

Specially designed long, solid rock guards installed to prevent damage to arm.







Increase in productivity means "Power"

The boom and arm that take the greatest punishment are significantly reinforced.

Upper under covers protect machine body

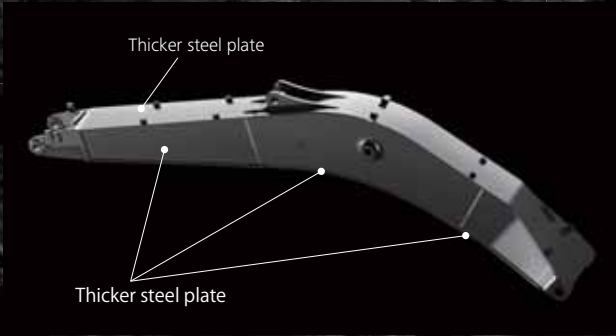
Upper Under Covers



Thick covers with increased durability compared to standard models.

Newly developed mining boom made of thicker steel plate

Featuring an XD Boom **NEW**



The XD boom features stronger plates compared to the HD booms of standard machines, which increases longevity even under the toughest working conditions.

Big cross-section boom



Big cross-section boom for unbeatable durability under harsh working conditions



# Increase in productivity means “Power”

Powerful travel system for easy transit over loose rocks, and highly reliable filtration system ensure higher machine performance.

## Crawlers Built for Unbeatable Durability



### Reinforced Guide Frame

Reinforced guide frame prevents deformation caused by impact or encroaching of loose stones.



### Reinforced step

Design of the step uses strong, thick-plate steel, to stop large rocks impacting the travel motor.



### Track Guide

Large, reinforced track guide is installed.



### Double-support outer flange upper rollers



### Thicker steel plate for shoes

Reinforced HD shoes of thick steel plate to master rough, stony ground.



### Track Links

The size and durability of the track link are increased compared to standard models.



### Reinforced Travel Motor Cover

Rear of travel motor cover is reinforced.



### Lower Frame Underside Cover (option)

Hydraulic piping and equipment protected against damage from rubble and stony ground.



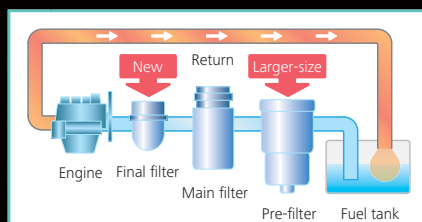
## Improved Filtration System Reliability

Clean, contaminant-free fuel and hydraulic fluid are essential to stable performance.

The improved filtration systems reduce the risk of mechanical trouble and enhance longevity and durability.

### Fuel filter **NEW**

The pre-filter with built-in water separator has 1.6 times more filter area compared to the previous models and with a new final stage maintenance free fuel filter to maximize filtering performance.



### Hydraulic Fluid Filter **NEW**

Recognized as the best in the industry, our super-fine filter separates out even the smallest particles. New cover prevents contamination when changing filters.

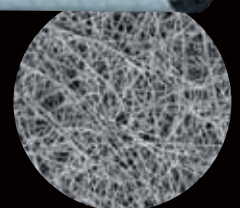
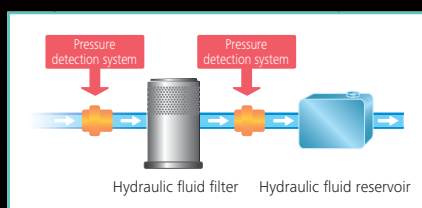
### Metal mesh cover air cleaner **NEW**

Metal mesh cover ensures strength and durability.



### Hydraulic Fluid Filter Clog Detector **NEW**

Hydraulic tank pressure sensor monitors the pressure difference between the return line and tank inside pressure to determine the degree of clogging. If the difference exceeds a predetermined level, a warning appears on the multi-display, so any contamination can be trapped by the filter and replaced before it reaches the hydraulic fluid in the tank.



Enlarged filter image



# Evolution Continues, with Improved Fuel Efficiency.

16%\*

Higher fuel Saving  
means  
"Efficiency"

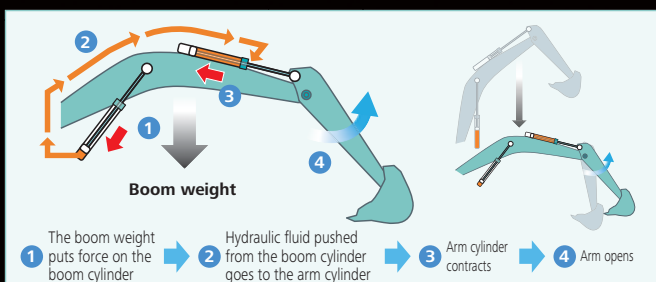
The new arm regeneration flow system more efficiently controls hydraulic fluid flow, and significant reduction of in-line resistance and pressure loss boosts fuel efficiency by about 16%\*.

\* in H-mode compared to H-mode on the SK210HDL-8

## Hydraulic System: Revolutionary Technology Saves Fuel

### Arm Regeneration System NEW

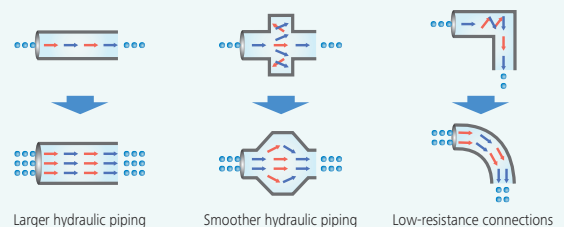
When lowering the boom, this system uses the downward force generated by the boom's weight to push fluid to the excavator arm cylinder. This greatly reduces the need to apply power from outside the system.



### Hydraulic circuit reduces energy loss NEW

We have made every effort to enhance fuel efficiency by minimizing hydraulic pressure resistance, improving the hydraulic line layout to control friction resistance loss and minimizing valve resistance.

Improved hydraulic piping is an effective means of reducing pressure loss.





2.94 m arm (Bucket capacity 0.93 m<sup>3</sup>)

■ Max. Bucket Digging Force

Normal: **143kN**

With power boost: **157kN**

■ Max. Arm crowding Force

Normal: **102kN**

With power boost: **112kN**

■ Max digging reach:

**9,900 mm**

■ Max digging depth:

**6,700 mm**

■ Max vertical digging depth:

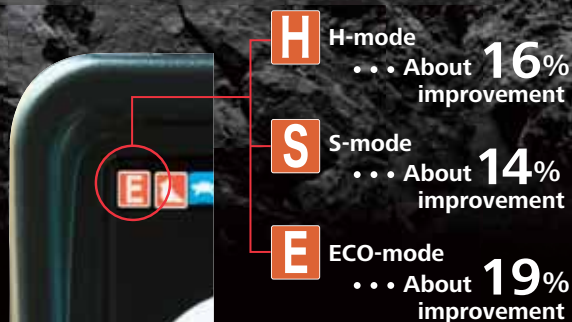
**6,100 mm**

## In Pursuit of Improved Fuel Efficiency

### Operation Mode NEW

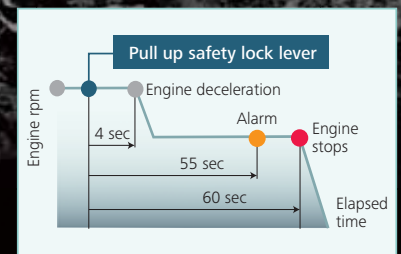
Fuel consumption is lower in H-mode/S-mode/ECO-mode in comparison with the previous model (Generation 8).

■ Compared to previous models



### AIS (Auto Idle Stop)

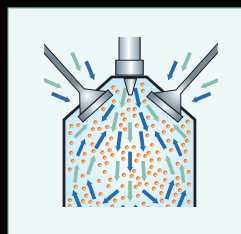
If the boarding/disembarking lever is lifted up, the engine will stop automatically. This eliminates wasteful idling during standby, saving fuel and reducing CO<sub>2</sub> emissions as well.



## Pursuing maximum fuel efficiency

### Common rail system

High-pressure injection atomizes the fuel, and more precise injection improves combustion efficiency. This also contributes to better fuel economy.





# Comfortable Cab Is Now Safer than Ever.

A work environment that is quieter and more comfortable. A cab that puts the operator first is key to improved safety.

## Large cab <sup>NEW</sup>

4 % larger than the previous cab capacity. Relaxing environment allows work to be performed in comfort.

## Air Conditioner <sup>NEW</sup> Louvers behind the Seat



The large air-conditioner has louvers on the back pillars that blow from behind and to the right and left of the operator's seat. They can be adjusted to put a direct flow of cool/warm air on the operator, which means a more comfortable operating environment.

## Super-Airtight Cab <sup>NEW</sup>



The high level of air-tightness keeps dust out of the cab.

## Low Vibration <sup>NEW</sup>

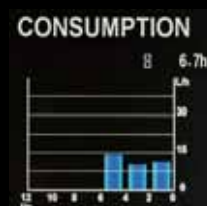
Coil springs absorb small vibrations, and high suspension mounts filled with silicone oil reduce heavy vibration. The long stroke achieved by this system provides excellent protection from vibration.

Twice the stroke of a conventional mount



## Multi-Display in Color <sup>NEW</sup>

Brilliant colors and graphic displays are easy to recognize on the LCD multi-display in the console. The display shows fuel consumption, maintenance intervals, and more.

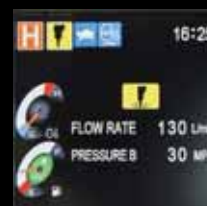


**MAINTENANCE**

5.4h

Item	Interval	Time	Exchange
ENGINE OIL	250	246	---
FUEL FILTER	500	496	---
HYD. FILTER	1000	996	---
HYD. OIL	2000	1996	---

Maintenance



- 1 Analog gauge provides an intuitive reading of fuel level and engine water temperature
- 2 Green indicator light shows low fuel consumption during operation
- 3 Fuel consumption/Switch indicator for rear camera images
- 4 Digging mode switch
- 5 Monitor display switch

## One-Touch Attachment Mode Switch

A simple touch of a button, switches the hydraulic circuit and flow amount to match attachment changes. Icons help the operator to confirm the proper configuration at a glance.



## Comfort



### Broad View <sup>NEW</sup> Liberates the Operator

The front window features one large piece of glass without a center pillar on the right side for a wide, unobstructed view.

### Large Cab Is Easy <sup>NEW</sup> to Get in and Out of

The expanded cab provides plenty of room for a large door, more headroom and smoother entry and exit.



+80mm

## More Comfortable Seat Means Higher Productivity



Vibration absorbing suspension seat



Seat recliner can be pushed back flat



Double slides allow adjustment for optimum comfort

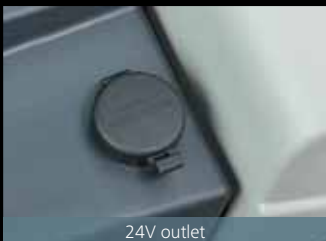
## A Light Touch on the <sup>NEW</sup> Lever Means Smoother, Less Tiring Work



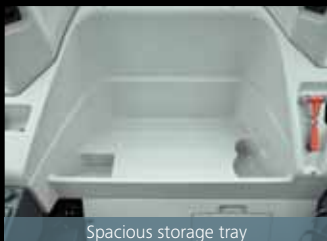
38%  
Less

It takes 38% less effort to work the operation lever, which reduces fatigue over long working hours or continued operations.

## Interior Equipment Adds to Comfort and Convenience



24V outlet



Spacious storage tray



Large cup holder

## Safety

### ROPS Cab <sup>NEW</sup>

ROPS (Roll-Over-Protective Structure)-compliant cab clears ISO standards (ISO-12117-2: 2008) and ensures greater safety for the operator should the machine tip over.



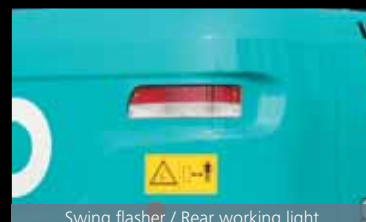
### Wide view during operations High Visibility for Safety



Greater safety assured by rearview mirrors on left and right.



Hammer for emergency exit



Swing flasher / Rear working light



# Efficient Maintenance Keeps the Machine in Peak Operating Condition.



MAINTENANCE			
	INTERVAL	REMAINING TIME	EXCHANGE DAY
ENGINE OIL	500	495	--/--/--
FUEL FILTER	500	495	--/--/--
HYD. FILTER	1000	995	--/--/--

Examples of displaying maintenance information

## Machine Information Display Function

- Displays only the maintenance information that's needed, when it's needed
- Self-diagnostic function provides early-warning detection and display of electrical system malfunctions
- Service-diagnostic function makes it easier to check the status of the machine
- Record function of previous breakdowns including irregular and transient malfunction

## Easy, On-the-Spot Maintenance

There is ample space in the engine compartment for a mechanic to do maintenance work inside. The distance between steps is lower so entry and exit is easier. And the mechanic can work in comfort, without contortions or unnatural body positions. Finally, the hood is lighter and easier to raise and lower.

## Maintenance Work, Daily Checks, Etc., Can Be Done from Ground Level

The layout allows for easy access from the ground for many daily checks and regular maintenance tasks.



Generous space for maintenance work



Step/Hand rail



Double-element air cleaner

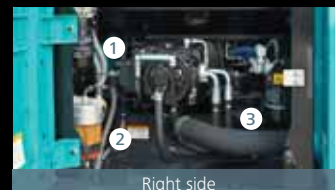


Left side

Laid out for easy access to radiator and cooling system elements



Fuel filter with built-in water-separator / Fuel filter



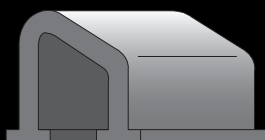
Right side

- ① Fuel filter
- ② Fuel filter with built-in water-separator
- ③ Engine oil filter

## Easy Cleaning



Crawler frame



Special crawler frame design for easy mud removal cleaning.



Detachable two-piece floor mat

Detachable two-piece floor mat with handles for easy removal. A floor drain is located under floor mat.



Engine oil pan

Engine oil pan equipped with drain valve.

## More Efficient Maintenance Inside the Cab

Internal and external air conditioner filters can be easily removed without tools for cleaning.



Air conditioner filters





## Engine

Model	HINO J05E
Type	Four-stroke liquid-cooled direct injection diesel turbo charged with intercooler
No. of cylinders	4
Bore and stroke	112 mm X 130 mm
Displacement	5.123 L
Rated power output	114 kW/2,000 min <sup>-1</sup> (ISO9249)
	118 kW/2,000 min <sup>-1</sup> (ISO14396)
Max. torque	569 N•m/1,600 min <sup>-1</sup> (ISO9249)
	592 N•m/1,600 min <sup>-1</sup> (ISO14396)



## Hydraulic System

Pump	
Type	Two Variable displacement piston pumps + one gear pump
Max. discharge flow	2 X 220 L/min, 1 X 20 L/min
Relief valve setting	
Boom, arm and bucket	34.3 MPa {350 kgf/cm <sup>2</sup> }
Power Boost	37.8 MPa {385 kgf/cm <sup>2</sup> }
Travel circuit	34.3 MPa {350 kgf/cm <sup>2</sup> }
Swing circuit	29.0 MPa {296 kgf/cm <sup>2</sup> }
Control circuit	5.0 MPa {50 kgf/cm <sup>2</sup> }
Pilot control pump	Gear type
Main control valves	8-spool valve
Oil cooler	Air cooled type



## Swing System

Swing motor	One fixed displacement piston pump
Brake	Hydraulic; locking automatically when the swing control lever is in the neutral position
Parking brake	Wet multiple plate
Swing speed	13.3 min <sup>-1</sup> {rpm}



## Attachments

Backhoe bucket and arm combination

Type			Backhoe bucket			
Bucket capacity	ISO heaped	m <sup>3</sup>	0.8	0.8 Side pin type	0.93	0.93 Side pin type
	With side cutter	mm	1,160	1,160	1,330	1,300
Opening width	Without side cutter	mm	1,140	1,060	1,230	1,200
No. of teeth			5	5	5	5
Bucket weight			640	730	710	790
Combination	2.4m short arm		○	○	○	○
	2.94m standard arm		○	○	◎	○

◎ Recommended ○ General operation



## Travel System

Travel motors	2 X axial-piston. Two-step motors
Travel brakes	Hydraulic
Parking brakes	Wet multiple plate
Travel shoes	49 each side
Travel speed	6.0/3.6 km/h
Drawbar pulling force	227 kN (SAE)
Gradeability	70 % {35°}
Ground clearance	455 mm



## Cab & Control

Cab	
All-weather, sound-suppressed steel cab mounted on the high suspension mounts filled with silicone oil and equipped with a heavy, insulated floor mat.	
Control	
Two hand levers and two foot pedals for travel	
Two hand levers for excavating and swing	
Electric rotary-type engine throttle	



## Boom, Arm & Bucket

Boom cylinders	120 mm X 1,355 mm
Arm cylinder	135 mm X 1,558 mm
Bucket cylinder	120 mm X 1,080 mm



## Refilling Capacities & Lubrications

Fuel tank	320 L
Cooling system	18 L
Engine oil	20.5 L
Travel reduction gear	2 X 5 L
Swing reduction gear	3 L
Hydraulic oil tank	140 L tank oil level
	244 L hydraulic system





## Working Ranges

Unit: m

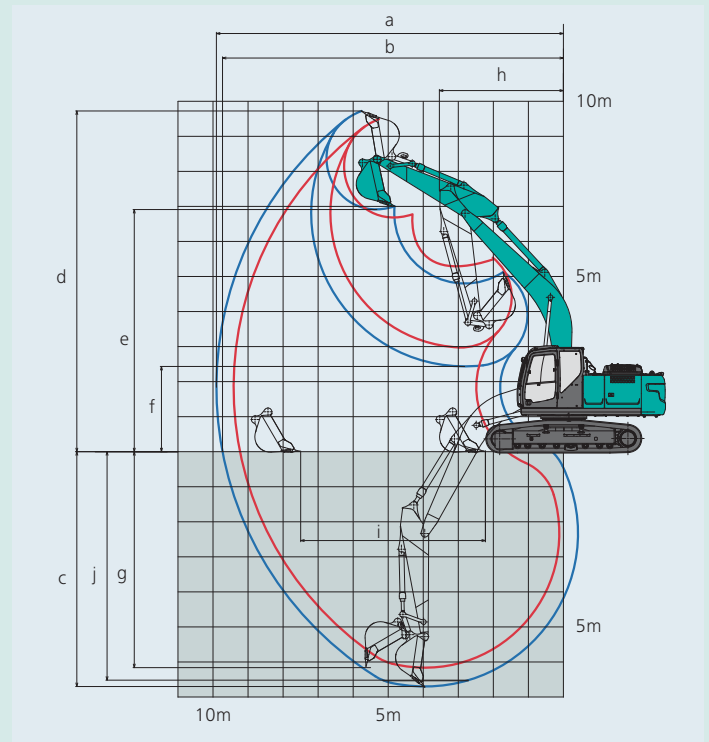
Boom	5.65 m	
Arm	2.4 m	2.94 m
Range		
a- Max. digging reach	9.42	9.9
b- Max. digging reach at ground level	9.24	9.73
c- Max. digging depth	6.16	6.7
d- Max. digging height	9.51	9.72
e- Max. dumping clearance	6.68	6.91
f- Min. dumping clearance	2.98	2.43
g- Max. vertical wall digging depth	5.57	6.1
h- Min. swing radius	3.56	3.55
i- Horizontal digging stroke at ground level	4.08	5.27
j- Digging depth for 2.4 m (8') flat bottom	5.95	6.52
Bucket capacity ISO heaped m <sup>3</sup>	0.93	0.8

### Digging Force (ISO 6015)

Unit: kN

Arm length	2.4 m	2.94 m
Bucket digging force	143 157*	143 157*
Arm crowding force	121 133*	102 112*

\*Power Boost engaged.



— : 2.4 m Arm  
— : 2.94 m Arm



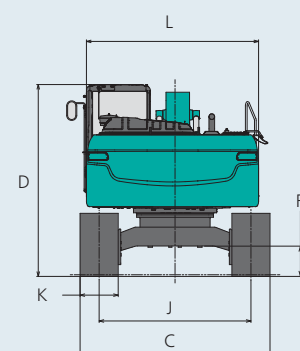
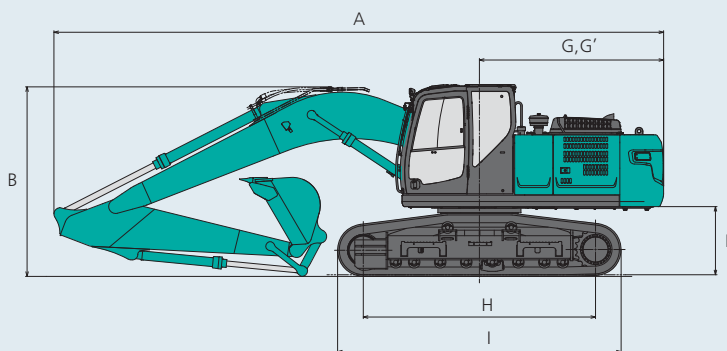
## Dimensions

Arm length	2.4 m	2.94 m
A Overall length	9,680	9,600
B Overall height (to top of boom)	3,220	2,980
C Overall width	2,990	
D Overall height (to top of cab)	3,020	
E Ground clearance of rear end*	1,070	
F Ground clearance*	455	

Unit: mm

G Tail swing radius	2,910
G' Distance from center of swing to rear end	2,900
H Tumbler distance	3,660
I Overall length of crawler	4,460
J Track gauge	2,390
K Shoe width	600
L Overall width of upperstructure	2,710

\*Without including height of shoe lug

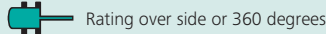
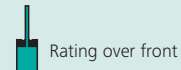
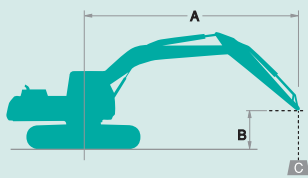


## Operating Weight & Ground Pressure













In standard trim, with standard boom, 2.94 m arm, and 0.93 m<sup>3</sup> ISO heaped bucket











Shaped	Triple grouser shoes (even height)		
Shoe width	mm	600	800
Overall width	mm	2,990	3,190
Ground pressure	kPa	46	35
Operating weight	kg	22,200	22,700

















A: Reach from swing centerline to arm top  
 B: Arm top height above/below ground  
 C: Lifting capacities in Kilograms  
 Bucket: Without bucket  
 Relief valve setting: 34.3MPa (350kgf/cm<sup>2</sup>)

SK220XDLC		Boom: 5.65 m Arm: 2.94 m, Bucket: without Shoe: 600 mm												
A  B		1.5 m		3.0 m		4.5 m		6.0 m		7.5 m		At Max. Reach		
														Radius
7.5 m	kg							*4,810	*4,810			*3,850	*3,850	6.26 m
6.0 m	kg							*5,230	*5,230			*3,560	*3,560	7.36 m
4.5 m	kg							*5,710	5,150	*5,230	3,580	*3,480	3,170	8.03 m
3.0 m	kg					*8,320	7,470	*6,450	4,860	5,430	3,450	*3,550	2,880	8.38 m
1.5 m	kg					*9,780	6,870	*7,180	4,580	5,280	3,310	*3,760	2,770	8.45 m
G.L.	kg			*5,750	*5,750	*10,450	6,550	7,190	4,380	5,170	3,210	*4,150	2,820	8.25 m
-1.5 m	kg	*6,080	*6,080	*10,050	*10,050	*10,280	6,460	7,100	4,300	5,140	3,190	*4,880	3,060	7.75 m
-3.0 m	kg	*10,650	*10,650	*12,890	12,800	*9,280	6,540	*6,870	4,350			*5,560	3,640	6.89 m
-4.5 m	kg			*9,470	*9,470	*6,950	6,820					*5,210	5,170	5.49 m

SK220XDLC		Boom: 5.65 m Arm: 2.4 m, Bucket: without Shoe: 600 mm										
<div><div>A</div><div>B</div></div>		3.0 m		4.5 m		6.0 m		7.5 m		At Max. Reach		
												Radius
7.5 m	kg									*5,730	*5,730	5.59 m
6.0 m	kg					*5,780	5,280			*5,210	4,240	6.80 m
4.5 m	kg			*7,410	*7,410	*6,180	5,100	*5,310	3,550	*5,080	3,520	7.52 m
3.0 m	kg			*9,010	7,320	*6,860	4,830	5,430	3,460	5,000	3,180	7.89 m
1.5 m	kg			*10,260	6,810	7,410	4,580	5,300	3,350	4,850	3,060	7.97 m
G.L.	kg			*10,590	6,590	7,230	4,420	5,230	3,280	4,990	3,140	7.75 m
-1.5 m	kg	*10,410	*10,410	*10,110	6,580	7,190	4,390			5,530	3,460	7.22 m
-3.0 m	kg	*11,610	*11,610	*8,740	6,710	*6,350	4,500			*5,810	4,260	6.28 m
-4.5 m	kg			*5,430	*5,430					*4,980	*4,980	4.71 m

SK220XDLC		Boom: 5.65 m Arm: 2.94 m, Bucket: without Shoe: 800 mm												
A  B		1.5 m		3.0 m		4.5 m		6.0 m		7.5 m		At Max. Reach		
														Radius
7.5 m	kg							*4,810	*4,810			*3,850	*3,850	6.26 m
6.0 m	kg							*5,230	*5,230			*3,560	*3,560	7.36 m
4.5 m	kg							*5,710	5,170	*5,230	3,590	*3,480	3,180	8.03 m
3.0 m	kg					*8,320	7,500	*6,450	4,880	5,460	3,470	*3,550	2,890	8.38 m
1.5 m	kg					*9,780	6,900	*7,180	4,590	5,310	3,330	*3,760	2,780	8.45 m
G.L.	kg			*5,750	*5,750	*10,450	6,580	7,230	4,400	5,200	3,230	*4,150	2,830	8.25 m
-1.5 m	kg	*6,080	*6,080	*10,050	*10,050	*10,280	6,490	7,140	4,310	5,170	3,200	*4,880	3,070	7.75 m
-3.0 m	kg	*10,650	*10,650	*12,890	12,850	*9,280	6,570	*6,870	4,360			*5,560	3,660	6.89 m
-4.5 m	kg			*9,470	*9,470	*6,950	6,840					*5,210	5,190	5.49 m

### Notes:

- Do not attempt to lift or hold any load that is greater than these lift capacities at their specified lift point radius and heights. Weight of all accessories must be deducted from the above lift capacities.
- Lift capacities are based on machine standing on level, firm, and uniform ground. User must make allowance for job conditions such as soft or uneven ground, out of level conditions, side loads, sudden stopping of loads, hazardous conditions, experience of personnel, etc.
- Arm top defined as lift point.
- The above lifting capacities are in compliance with ISO 10567. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Lifting capacities marked with an asterisk (\*) are limited by hydraulic capacity rather than tipping load.
- Operator should be fully acquainted with the Operator's and Maintenance Instructions before operating this machine. Rules for safe operation of equipment should be adhered to at all times.
- Lift capacities apply to only machine as originally manufactured and normally equipped by KOBELCO CONSTRUCTION MACHINERY CO., LTD.
- The above figures indicate machine capacity, but in practice the machine should not be used for lifting loads.



## STANDARD EQUIPMENT

### ENGINE

- Engine, HINO J05E, diesel engine with turbocharger and intercooler
- Automatic engine deceleration
- Auto Idle Stop (AIS)
- Batteries (2 x 12V - 96Ah)
- Starting motor (24V - 5 kW), 50 amp alternator
- Automatic engine shut-down for low engine oil pressure
- Engine oil pan drain cock
- Double element air cleaner

### CONTROL

- Working mode selector (H-mode, S-mode and ECO-mode)
- Power Boost

### SWING SYSTEM & TRAVEL SYSTEM

- Straight propel system
- Two-speed travel with automatic shift down
- Sealed & lubricated track links
- Grease-type track adjusters
- 600mm HD triple grouser shoe
- Automatic swing brake
- Tow eyes

### HYDRAULIC

- Boom regeneration system
- Arm interflow system
- Auto warm up system
- Aluminum hydraulic oil cooler
- Hydraulic fluid filter clog detector

### MIRRORS & LIGHTS

- Two rear view mirrors
- Four front working lights (One for boom, one for boom cylinder, one for right storage box and one for cab)

### SWING FLASHERS

### CAB & CONTROL

- Two control levers, pilot-operated
- Horn, electric
- Cab light (interior)
- Luggage tray
- Large cup holder
- Detachable two-piece floor mat
- Headrest
- Handrails
- Intermittent windshield wiper with double-spray washer
- Tinted safety glass
- Pull-up type front window and removable lower front window
- Easy-to-read multi-display color monitor
- Automatic air conditioner
- Emergency escape hammer
- KOMEXS
- Suspension seat

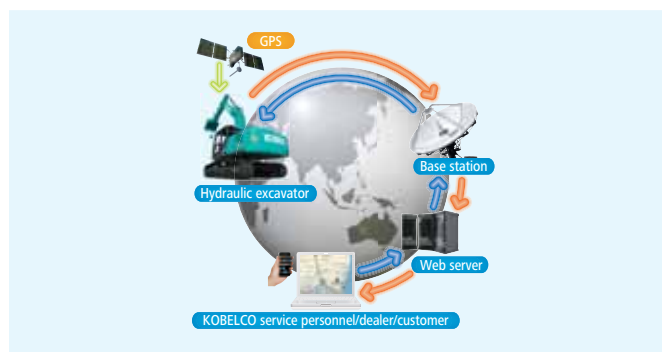
## OPTIONAL EQUIPMENT

- Refilling pump
- Rear view camera
- Lower frame under cover
- Additional track guides
- Front guard
- N&B piping

Note: Standard and optional equipment may vary. Consult your KOBELCO dealer for specifics.

## KOMEX

KOMEX allows you to use the Internet to manage information from your office for machines operating in all areas. This provides a wide range of support for your business operations.



Note: This catalog may contain attachments and optional equipment that are not available in your area. And it may contain photographs of machines with specifications that differ from those of machines sold in your areas. Please consult your nearest KOBELCO distributor for those items you require. Due to our policy of continuous product improvements all designs and specifications are subject to change without advance notice. Copyright by **KOBELCO CONSTRUCTION MACHINERY CO., LTD.** No part of this catalog may be reproduced in any manner without notice.

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