





# **Power Meets Efficiency**

BELCO

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IIII SK220



Higher fuel efficiency means "Efficiency"

Increase in productivity means "Power"

To urban centers and mines around the world. Kobelco's all-out innovation brings you durable earth-friendly construction machinery suitable for any task and sites all over the planet with greater fuel economy we deliver higher efficiency to any project. Kobelco SK220 machines are also more durable

than ever, able to withstand the rigors of the toughest job sites. It all adds up to new levels of value that are a step ahead of the times. While focusing on the global environment of the future, Kobelco offers next-generation productivity to meet the need for lower life cycle costs and exceed the expectations of customers globally.



# **Evolution Continues, with Improved Fuel Efficiency.**

#### In Pursuit of Improved Fuel Efficiency

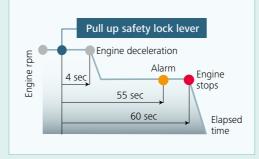
#### ECO-mode: engineered for economy

Kobelco's ECO-mode maximizes the operating efficiency of the engine and other components to achieve much greater fuel efficiency. Just press a button to choose the operation mode best suited to the task at hand and the working conditions.

Optimal operation with three modes

H-mode •••• Maximum	power for	maximum	productivity	0
your tough	est jobs			

- S-mode ••••• Ideal balance of productivity and fuel efficiency for a range of urban engineering projects
- ECO-mode ••• Minimum fuel consumption for utility projects and other work that demands precision



#### AIS (Auto Idle Stop)

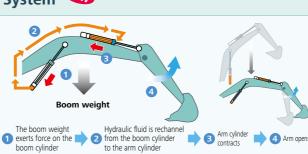
If the boarding/disembarking lever is left up, the engine will stop automatically.

This eliminates wasteful idling during standby, saving fuel and reducing  $\text{CO}_2$  emissions as well.

#### Hydraulic System: Revolutionary Technology Saves Fuel

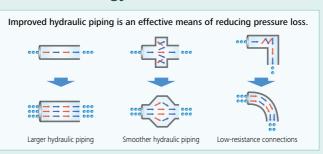
#### Arm Interflow System 🦇

When lowering the boom, this system uses the downward force generated by the boom's weight to push fluid to the arm. This greatly reduces the need to apply power from outside the system.



#### Hydraulic Circuit Reduces Energy Loss

We have made every effort to enhance fuel efficiency by minimizing hydraulic pressure resistance, improving the hydraulic line layout to control friction resistance loss and minimizing valve resistance.



Higher fuel efficiency means "Efficiency"

The new arm interflow system more efficiently controls hydraulic fluid flow, and significant reduction of in-line resistance and pressure loss boosts fuel efficiency. The electronic-control common-rail engine features high-pressure fuel injection and multiple injection with improved precision.



#### **Pursuing Maximum Fuel Efficiency**

#### **Common Rail System**

High-pressure injection atomizes the fuel, and more precise injection improves combustion efficiency. This also contributes to better fuel economy.

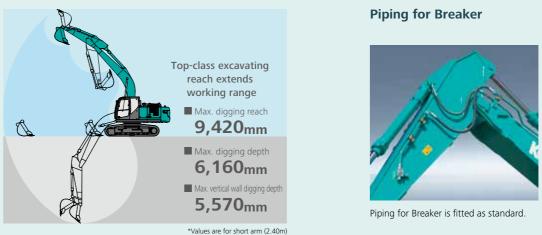


# More Power and **Higher Efficiency.**

The highly efficient hydraulic system minimizes fuel consumption while maximizing power. With nimble movement and superior digging power, this excavator promises to improve your job productivity.

<b>Superior Digging Perf</b>	ormance
Powerful digging force delivers outstan	ding performance.
Max. Bucket Digging Force	Max. Arm Crowding Forc
Normal: 143kN	Normal: 121k
With power boost: 157kN	With power boost: <b>133k</b>

#### Get More Done Faster with Superior Operability



**Top Class Traveling Force** 

Powerful traveling force and drawbar pulling force deliver plenty of speed when climbing slopes or negotiating bad roads, and the agility to change direction swiftly and smoothly.



#### Operator-friendly Features Include Controls that Are Easy to See, Easy to Use



#### Multi-Display in Color

Brilliant colors and graphic displays are easy to recognize on the LCD multi-display in the console. The display shows fuel consumption, maintenance intervals, and more.

- 1 Analog gauge provides an intuitive reading of fuel level and engine water temperature
- Green indicator light shows low fuel consumption during operation
- 3 Fuel consumption/Switch indicator for rear camera images
- 4 Digging mode switch
- 6 Monitor display switch

#### • One-Touch Attachment Mode Switch

A simple touch of a button, switches the hydraulic circuit and flow amount to match attachment changes. Icons help the operator to confirm the proper configuration at a glance.



#### A Light Touch on the Lever Means Smoother, Less Tiring Work



It takes 38% less effort to work the operation lever, which reduces fatigue over long working hours or continued operations.

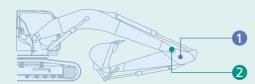








# Increased Power, with Enhanced Durability to Maintain the Machine's Value



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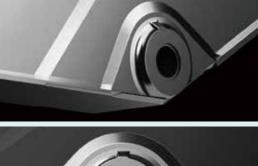
#### Built to Operate in Tough Working Environments

The attachment has been reinforced to handle a higher work volume, with greater power and excellent durability that can withstand demanding work conditions.

1 Reinforcement of the Arm Foot Thick base plate was been installed



The arm foot boss shape has been modified strength for tasks like digging next to a wall





#### **Improved Filtration System Reliability**

Clean, contaminant-free fuel and hydraulic fluid are essential to stable performance. The improved filtration systems reduce the risk of mechanical trouble and enhance longevity and durability.

KOBELCO

#### **Hydraulic Fluid Filter**

Recognized as the best in the industry, our super-fine filter separates out even the smallest particles. New cover prevents contamination when changing filters.



Hydraulic tank pressure sensor monitors the pressure difference between the return line and tank inside pressure to determine the degree of clogging. If the difference exceeds a predetermined level, a warning appears on the multi-display, so any contamination can be trapped by the filter and replaced before it reaches the hydraulic fluid in the tank.





Increase in productivity means "Power"

Structural design increases strength, while eliminating hydraulic problems. Enhanced durability takes productivity to a new level.



#### Hydraulic Fluid Filter Clog Detector



The pre-filter with built-in water-separator has 1.6 times more filter area compared to the previous models and with a new final stage maintenance free fuel filter to maximize filtering performance.





# **Comfortable Cab Is** Now Safer than Ever.

A work environment that is quieter and more comfortable. A cab that puts the operator first is key to improved safety.



#### Comfort

## Super-Airtight Cab



The high level of air-tightness keeps dust out of the cab.

## Quiet Inside

The high level of air-tightness ensures a quiet, comfortable cabin interior.

#### Low Vibration

Coil springs absorb small vibrations, and high suspension mounts filled with silicone oil reduce heavy vibration. The long stroke achieved by this system provides excellent protection from vibration.

Twice the stroke of a conventional mount



**Broad View Liberates** 

The front window features one large piece of glass without a center pillar on the right side for a wide, unobstructed

the Operator

view

**Air Conditioner Louvers** behind the Seat



The large air-conditioner has louvers on the back pillars that blow from behind and to the right and left of the operator's seat. They can be adjusted to put a direct flow of cool/warm air on the operator, which means a more comfortable operating environment.



The expanded cab provides plenty of room for a large door, more headroom and smoother entry and exit.



### Safety

#### **ROPS Cab**

ROPS (Roll-Over-Protective Structure)-compliant cab clears ISO standards (ISO-12117-2: 2008) and ensures greater safety for the operator should the machine tip over





## **Expanded Field of View for Greater Safety**

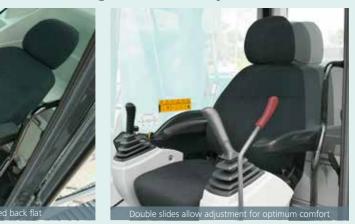


Greater safety assured by rearview mirrors on left and right.



**WINN** 

#### More Comfortable Seat Means Higher Productivity



**Interior Equipment Adds to Comfort and Convenience** 













Rear view shows the area directly behind the cab.







A rear view camera is installed as option to simplify checking for safety behind the machine. The picture appears on the color monitor.

## **Ecavator Remote Monitoring System**



#### **Remote Monitoring for Peace of Mind**

communication and internet to relay data, and therefore can be deployed in areas where other forms of communication are difficult.

When a hydraulic excavator is fitted with this system, data on the machine's operation, such as operating hours, location, fuel consumption, and maintenance status can be obtained remotely.

#### Direct Access to Operational Status

#### **Location Data**

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•Accurate location data can be obtained even from sites where communications are difficult.







#### **Operating Hours**

#### **Fuel Consumption Data** •Data on fuel consumption and idling times can be

•A comparison of operating times of machines at multiple locations shows which locations are busier and more profitable.

· Operating hours on site can be accurately recorded, for running time calculations needed for rental machines, etc.



Work mode Working Hrs H mode S mode E mode TOTAL 171:25

Fuel consumption

#### Maintenance Data and Warning Alerts

#### Machine Maintenance Data

• Provides maintenance status of separate machines operating at multiple sites. •Maintenance data is also relayed to KOBELCO service personnel, for more efficient planning of periodic servicing.

Model	Serial No.	Hour Meter	Engine
SK135SRLC-	YH07-09721	77.414	
3/SK1405RL	0.38/0.35	734 Hr	
SK135SRLC-	¥H07-09789	73 Hr	
3/SK1405RL	0.38/0.35	7.3 PT	
	Y013-10454		
SK210LC-9	0.8/0.7	960 Hr	
000000	YQ13-10481	E 40 1/2	
SK210LC-9	0.8/0.7	549 Hr	
SK75SR-	YT08-30374		

Maintenance

#### **Alarm Information Can Be Received through E-mail**

•Alarm information or maintenance notice can be received through E-mail, using a computer or cell phone.



#### **Security System**

Alarm

#### **Engine Start** Setting Condition Setting Condition Change •The system can be set an Start time 20 • : 00 • alarm if the machine is Release time 07 • : 00 • operated outside designated time. No Working Whole Day Mon Tue Wed Thu Fri Sat Sun . . . . . . . . Clear

Engine start alarm outside prescribed work time

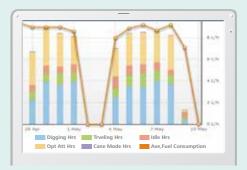
Location records

used to indicate improvements in fuel consumption.

#### **Graph of Work Content**

•The graph shows how working hours are divided among different operating categories, including digging, idling, traveling and optional operations.





Work status



#### Warning Alerts

•This system warns an alert if an anomaly is sensed, preventing damage that could result in machine downtime.

#### Daily/Monthly Reports

•Operational data downloaded onto a computer helps in formulating daily and monthly reports.

### Area Alarm

• It can be set an alarm if the machine is moved out of its designated area to another location.

Sett	ing Condition			
	Around the current	(latest) location	1[ Km	
- (6	Input Latitude and	Longitude		
	Latitude1			
	Longitude1			
	Latitude2			
	Longitude2			
	Map	Clear		

Alarm for outside of reset area

# **Efficient Maintenance Keeps the Machine** in Peak Operating Condition.

**Machine Informa Display Function** 

Displays only the mainte Self-diagnostic function Service-diagnostic functi

Record function of pre-

#### **Easy, On-the-Spot Maintenance**

There is ample space in the engine compartment for a mechanic to do maintenance work inside. The distance between steps is lower so entry and exit is easier. And the mechanic can work in comfort, without contortions or unnatural body positions. Finally, the engine hood is lighter and easier to raise and lower.



#### Maintenance Work, Daily Checks, Etc., Can Be Done from Ground Level The layout allows for easy access from the ground for many daily checks and regular maintenance tasks.



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1 Fuel filter 2 Fuel filter with built-in water-separator Engine oil filter



Simple layout for easy access to radiator and cooling system elements

#### More Efficient Maintenance Inside the Cab



Internal and external air conditioner filters can be easily removed



Detachable two-piece floor mat with handles for easy removal. A floor drain is located under floor mat



Long-life ydraulic o 5,000

Replacemer

cycle:

1,000

without tools for cleaning.

**OBEI**C

#### Long-Interval Maintenance Long-life hydraulic oil reduces cost and labor.

#### **Highly Durable Premium-fine Filter** The high-capacity hydraulic oil filter incorporates glass fiber with superior cleaning power and durability.



	MAIN	NTER	NAN	CE	
and the		1	REMANING	6.7h	
4		INTERVAL	THE	DAY	
XEDIA	ENGINE OIL	500	H	//	
	FUELFILTER	500	495	//	
	HYD. FILTER	1000	995	//	
	HYD. OIL	5000	4995	//	
		- H			
Exa	amples of displayi	ng main	itenance	informati	ion
nformation th	nat's needed, when	n it's nee	eded		

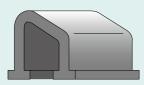
#### Easy Cleaning



Special crawler frame design for easy mud removal cleaning



Engine oil pan equipped with drain valve.





Floor mat's raised edges help keep the cab floor free of mud, simplify cleaning.

## Specifications



Model	HINO J05ETG
Туре	Four-stroke liquid-cooled direct injection diesel turbo charged with intercooler
No. of cylinders	4
Bore and stroke	112 mm x 130 mm
Displacement	5.123 L
Pated power output	114 kW/2,000 min <sup>-1</sup> (ISO 9249: with fan)
Rated power output	118 kW/2,000 min <sup>-1</sup> (ISO 14396: without fan)
Max torquo	569 N•m/1,600 min <sup>-1</sup> (ISO 9249: with fan)
Max. torque	592 N•m/1,600 min <sup>-1</sup> (ISO 14396: without fan)

## Travel System

Travel motors	2 x axial-piston, two-step motors
Travel brakes	Hydraulic
Parking brakes	Wet multiple plate
Travel shoes	46 each side
Travel speed	6.0/3.6 km/h
Drawbar pulling force	227 kN (ISO 7464)
Gradeability	70 % {35°}

#### ļ Cab & Control

All-weather, sound-suppressed steel cab mounted on the high suspension mounts filled with silicone oil and equipped with a heavy, insulated floor mat.

Control
Two hand levers and two foot pedals for travel
Two hand levers for excavating and swing
Electric rotary-type engine throttle

## **Boom, Arm & Bucket**

Boom cylinders	120 mm x 1,355 mm
Arm cylinder	135 mm x 1,558 mm
Bucket cylinder	120 mm x 1,080 mm

## Refilling Capacities & Lubrications

Fuel tank	320 L
Cooling system	18 L
Engine oil	20.5 L
Travel reduction gear	2 X 5 L
Swing reduction gear	3 L
Hydraulic oil tank	140 L tank oil level
	244 L hydraulic system



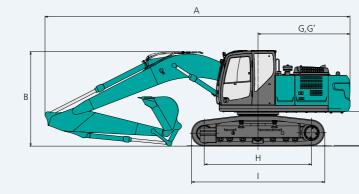
	Unit: m		
Boom	5.65 m		
Arm	2.94 m	2.40 m	
a-Max. digging reach	9.9	9.42	
b-Max. digging reach at ground level	9.73	9.24	
c- Max. digging depth	6.7	6.16	
d-Max. digging height	9.72	9.51	
e-Max. dumping clearance	6.91	6.68	
f- Min. dumping clearance	2.43	2.98	
g-Max. vertical wall digging depth	6.1	5.57	
h-Min. swing radius	3.55	3.56	
i- Horizontal digging stroke at ground level	5.27	4.08	
- Digging depth for 2.4 m (8') flat bottom	6.52	5.95	
Bucket capacity ISO heaped m <sup>3</sup>	0.80	0.93	

Digging Force (ISO 6015)	Unit: kN		
Arm length	2.94 m	2.40 m	
Bucket digging force	143 157*	143 157*	
Arm crowding force	102 112*	121 133*	

\*Power Boost engaged.



A	rm length	2.94 m	2.40 m				
А	Overall length	9,600	9,680				
В	Overall height (to top of boom)	2,980 3,220					
С	Overall width	2,800					
D	Overall height (to top of cab)	3,020					
Е	Ground clearance of rear end* 1,070						
F	Ground clearance*	435					



## **Operating Weight & Ground Pressure**

In standard trim, with standard boom, 2.40 m arm, and 0.93 m<sup>3</sup> ISO heaped bucket

Shaped	Triple grouser sh	es (even height) 800			
Shoe width mm	600	800			
Overall width of crawler mm	2,800	3,000			
Ground pressure kPa	47	36			
Operating weight kg	20,800	21,300			

## Hydraulic System

Pump	
Туре	Two variable displacement pumps + one gear pump
Max. discharge flow	2 x 220 L/min, 1 x 20 L/min
Relief valve setting	
Boom, arm and bucket	34.3 MPa {350 kgf/cm <sup>2</sup> }
Power Boost	37.8 MPa {385 kgf/cm <sup>2</sup> }
Travel circuit	34.3 MPa {350 kgf/cm <sup>2</sup> }
Swing circuit	29.0 MPa {296 kgf/cm <sup>2</sup> }
Control circuit	5.0 MPa {50 kgf/cm <sup>2</sup> }
Pilot control pump	Gear type
Main control valve	8-spool
Oil cooler	Air cooled type

## Swing System

Swing motor	One fixed displacement piston pump
Brake	Hydraulic; locking automatically when the swing control lever is in neutral position
Parking brake	Wet multiple plate
Swing speed	13.3 min <sup>-1</sup> {rpm}



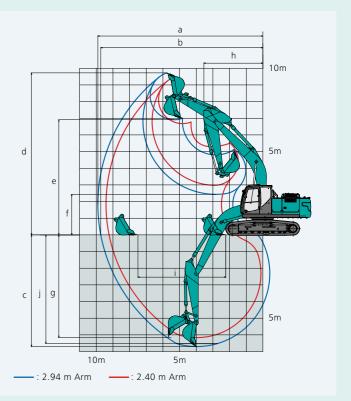
#### Backhoe bucket and combination

Туре		Backhoe	0.93 0.67		
Puskat constitu	ISO heaped m <sup>3</sup>	0.80	0.93		
Bucket capacity	ISO Struck m <sup>3</sup>	0.59	0.67		
Opening width	With side cutter mm	1,160	1,390		
Opening width	Without side cutter mm	1,140	1,230		
No. of teeth		5	5		
Bucket weight	kg	780	870		
Combination	2.40m short arm	0	0		
Compination	2.94m standard arm	0	0		

◎ Standard ○ General operation

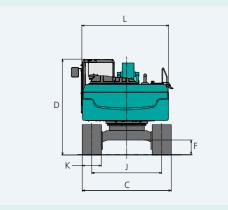


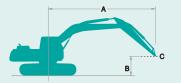


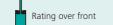


		Unit: mm
G	Tail swing radius	2,910
G'	Distance from center of swing to rear end	2,900
н	Tumbler distance	3,370
Т	Overall length of crawler	4,180
J	Track gauge	2,200
к	Shoe width	600
L	Overall width of upperstructure	2,710

\*Without including height of shoe lug







Rating over side or 360 degrees

A: Reach from swing centerline to arm top B: Arm top height above/below ground C: Lift point Bucket: Without bucket Relief valve setting: 34.3MPa (350kgf/cm<sup>2</sup>)

SK	220	Boom: 5.65	Boom: 5.65 m Arm: 2.4 m Bucket: without Shoe: 600 mm (Power Booster)										
	А	3.0	m	4.5	m	6.0	m	7.5	m	At Max	. Reach		
в		ł	₫-	ł	₩-	Ļ	₫-	Ļ	₩-	L	₩-	Radius	
7.5 m	kg									*5730	4,960	5.59 m	
6.0 m	kg					*5,820	4,430			*5210	3,540	6.80 m	
4.5 m	kg			*7,440	6,660	*6,220	4,260	4,570	2,940	4,540	2,920	7.52 m	
3.0 m	kg			*9,080	6,050	6,320	4,010	4,480	2,860	4,120	2,630	7.89 m	
1.5 m	kg			9,420	5,580	6,060	3,770	4,360	2,750	3,990	2,520	7.97 m	
G.L.	kg			9,180	5,380	5,900	3,630	4,290	2,690	4,100	2,580	7.75 m	
-1.5 m	kg	10,410	10,310	9,160	5,370	5,860	3,600			4,540	2,840	7.22 m	
-3.0 m	kg	*11,750	10,550	*8.830	5,500	5,990	3,710			5,630	3,510	6.28 m	
-4.5 m	kg			*5,510	*5,510					*5,050	*5,050	4.71 m	

SK22	20	Boom: 5.0	300m: 5.65 m Arm: 2.94 m Bucket: without Shoe: 600 mm (Power Boost)											
	А	1.5	m	3.0	m	4.5	m	6.0 m		7.5 m		At Max. Reach		
в		Ļ	<b></b>	Ļ	<b>¢</b>		<b>¢</b> –	L	<b>#</b>	L	<b>#</b>	Ļ	<b>¢</b> -	Radius
7.5 m	kg							*4,810	4,510			*3,850	*3,850	6.26 m
6.0 m	kg							*5,260	4,500			*3560	3,110	7.36 m
4.5 m	kg							*5,740	4,310	4,600	2,970	*3,480	2,610	8.03 m
3.0 m	kg					*8,370	6,180	6,360	4,030	4,480	2,850	*3,550	2,360	8.38 m
1.5 m	kg					9,490	5,630	6,060	3,770	4,330	2,720	3,610	2,260	8.45 m
G.L.	kg			*5,750	*5,750	9,140	5,330	5,860	3,580	4,230	2,620	3,690	2,300	8.25 m
-1.5 m	kg	*6,080	*6,080	*10,050	10,030	9,050	5,260	5,770	3,510	4,200	2,600	4,030	2,500	7.75 m
-3.0 m	kg	*10,650	*10,650	*13,030	10,250	9,140	5,330	5,830	3,560			4,810	2,990	6.89 m
-4.5 m	kg			*9,600	*9,600	*7,030	5,590					*5,280	4,260	5.49 m

#### Notes:

1. Do not attempt to lift or hold any load that is greater than these lift capacities at their specified lift point radius and heights. Weight of all accessories must be deducted from the above lift

capacities. 2. Lift capacities are based on machine standing on level, firm, and uniform ground. User must make allowance for job conditions such as soft or uneven ground, out of level conditions, side loads, sudden stopping of loads, hazardous conditions, experience of personnel, etc. 3. Arm top defined as lift point.

4. The above lift capacities are in compliance with ISO 10567. They do not exceed 87% of hydraulic lift capacity or 75% of tipping load. Lift capacities marked with an asterisk (\*) are limited by hydraulic capacity rather than tipping load. 5. Operator should be fully acquainted with the Operator's and Maintenance Instructions before

operating this machine. Rules for safe operation of equipment should be adhered to at all times.

- 6. Lift capacities apply to only machine as originally manufactured and normally equipped by KOBELCO CONSTRUCTION MACHINERY CO., LTD.
- 7. The above figures indicate machine capacity, but in practice the machine should not be used for lifting loads.

#### STANDARD EQUIPMENT

#### ENGINE

- Engine, HINO J05ETG, diesel engine with turbocharger and intercooler
- Automatic engine deceleration
- Auto Idle Stop (AIS)
- Batteries (2 x 12V 104Ah)
- Starting motor (24V 5 kW), 1.2kW alternator
- Automatic engine shut-down for low engine oil pressure
- Engine oil pan drain cock
- Double element air cleaner
- Pre-air cleaner
- CONTROL
- Working mode selector (H-mode, S-mode and ECO-mode)
- Power Boost
- SWING SYSTEM & TRAVEL SYSTEM
- Straight propel system
- Two-speed travel with automatic shift down
- Sealed & lubricated track links
- Grease-type track adjusters
- 600mm triple grouser shoe
- Automatic swing brake
- HYDRAULIC
- Arm regeneration system
- Auto warm up system
- Aluminum hydraulic oil cooler
- Hydraulic fluid filter clog detector ■ 2 Way piping (Nibbler & Breaker)

#### OPTIONAL EQUIPMENT

- Additional track guide
- Travel alerm
- Breaker piping
- Refilling pump
- Rear view camera

Note: Standard and optional equipment may vary. Consult your KOBELCO dealer for specifics.



#### MIRRORS & LIGHTS Two rear view mirrors Three front working lights (one for boom, one for right storage box and one for cab) CAB & CONTROL Two control levers, pilot-operated Horn, electric Rops cab, all weather sound suppressed type Cab light (interior) Luggage tray Large cup holder Detachable two-piece floor mat Headrest Handrails ■ Intermittent windshield wiper with double-spray washer Tinted safety glass Pull-up type front window and removable lower front window Easy-to-read multi-display color monitor Automatic air conditioner Emergency escape hammer Excavator Remote Monitoring System ■ 7-way adjustable suspension seat 24V outlet

Rotary yellow beacon

- Cab guard
- 0.80m<sup>3</sup> bucket
- 0.93m<sup>3</sup> bucket



Note: This catalog may contain attachments and optional equipment that are not available in your area. And it may contain photographs of machines with specifications that differ from those of machines sold in your areas. Please consult your nearest KOBELCO distributor for those items you require. Specialist equipment is needed to use this machine in demolition work. Before using it please contact your KOBELCO dealer. Due to our policy of continuous product improvements all designs and specifications are subject to change without advance notice. Copyright by **KOBELCO CONSTRUCTION MACHINERY CO., LTD.** No part of this catalog may be reproduced in any manner without notice.

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